





Modbus Master/Slave to ASCII Generic Serial Gateway 5102-MCM-ASCII3

The MCM-ASCII modules are the ideal solution for the many applications where Modbus connectivity can be used to integrate ASCII serial devices into a system. The Modbus gateway is a powerful module designed with both Client and Server support, enabling easy connection to other Modbus devices (Modicon processors and many others). In combination with the ASCII device support, the module provides a very powerful interface to the many ASCII input devices which are in use in the industrial marketplace today. Applications for the module are found in most industries, especially Manufacturing, Oil and Gas, Electrical Power and Food Processing.

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Modbus Master/Slave to ASCII Generic Serial Gateway

5102-MCM-ASCII3

The ProLinx Modbus Master/Slave to ASCII Generic Serial Gateway creates a powerful connection between devices on a Modbus network and ASCII devices. This stand-alone DIN-rail mounted protocol gateway provides one Modbus configurable serial port and three ASCII configurable serial ports.

The Modbus protocol driver supports Master and Slave implementations of the protocol. All Modbus serial ports are individually configurable, providing a very powerful and flexible host or device interface solution.

The ASCII protocol driver permits the module to interface to many ASCII devices. Each ASCII port on the module is configurable to send and/or receive ASCII strings, each supporting its own individual serial network.

Modbus Master/Slave

The Modbus driver provides extensive support for both the Master and the Slave implementations of the protocol. The serial port(s) on the gateway can be individually configured to support the Modbus protocol (Master or Slave, RTU or ASCII, Baud rate, etc.).

General Parameters – Modbus Protocol		
Communication	Baud Rate: 110 to 115K baud	
parameters	Stop Bits: 1 or 2	
	Data Size: 7 or 8 bits	
	Parity: None, Even, Odd	
	RTS Timing delays: 0 to 65535 ms	
Error Checking	RTU mode (binary) with CRC-16	
	ASCII mode with LRC error checking	
Floating Point	Floating point data movement supported, including configurable support for Enron implementation	
Function Codes	1: Read Output Status	
	2: Read Input Status	
	3: Read Multiple Data Registers	
	4: Read Input Registers	
	5: Write Single Bit	
	6: Write Single Data Register	
	15: Write Multiple Bits	
	16: Write Multiple Data Register	
Modbus Master		
Command List	Up to 100 command per master port, each fully configurable for function, slave address, register to/from addressing and word/bit count.	



General Parameters – Mo Polling of command list	Configurable polling of command list, including continuous and on change of data, and dynamically user or automatic enabled.
Modbus Slave	
Node address	1 to 247 – software selectable

ASCII

The ASCII driver provides a powerful connection between the internal application database in the ProLinx unit and devices supporting serial ASCII communications (bar code scanners, line printers, legacy terminal based computer systems, etc).

The serial port on the gateway is user-configurable to support ASCII communications (Baud rate, Data Bits, Stop Bits, etc). The ASCII port can act as a Master (Send ASCII strings) or as a Slave (Receive ASCII strings), or both.

ASCII Specifications	
Ports	Available in up to four port configurations to receive and/or transmit data.
Transmit and Receive buffer size	255 bytes each
Transmit character with pacing	0 to 65535 millisecond delay between each transmitted character.

General Specifications

The ProLinx Communication Modules provide connectivity for two or more dissimilar network types. The modules, encased in sturdy extruded aluminum, are stand-alone DIN-rail mounted protocol gateways, providing communication between many of the most widely used protocols in industrial automation today.

Hardware Specifications

Specification	Description
Power Supply	24 VDC nominal
	18 to 36 VDC allowed
	Positive, Negative, GND Terminals
	2.5 mm screwdriver blade
Current Load	500 mA max@ 24 VDC
Operating Temperature	–20 to 50°C (–4 to 122°F)
Storage Temperature	–40 to 85°C (–40 to 185°F)
Relative Humidity	5 to 95% (non-condensing)
Dimensions	Standard: 5.20H x 2.07W x 4.52D in. (13.2cmH x 5.25cmW x 11.48cmD)
	Extended: 5.20H x 2.73W x 4.52D in. (13.2cmH x 6.934cmW x 11.48cmD)
LED Indicators	Power and Module Status
	Application Status
	Serial Port Activity LED
	Serial Activity and Error LED Status
Configuration Serial Port	DB-9M RS-232 only
	No hardware handshaking
Ethernet Port (Ethernet	RJ45 Connector
modules only)	Link and Activity LED indicators

Specification	Description
Application Serial Ports	RS-232/422/485
	RS-232 handshaking configurable
	RS-422/485 screw termination included
Serial Port Isolation	2500V RMS port signal isolation per UL 1577
	3000V DC min. port to ground and port to logic power isolation
Shipped with Each Unit	Mini-DIN to DB-9M serial cables
	4 ft RS-232 configuration cable
	2.5mm screwdriver
	CD (docs and Configuration utility)
	RS-422/485 DB-9 to Screw Terminal
	Adaptor (1 or 4, depending on ports)

ProSoft Configuration Builder

ProSoft Configuration Builder (PCB) provides a guick and easy way to manage module configuration files customized to meet your application needs. PCB is not only a powerful solution for new configuration files, but also allows you to import information from previously installed (known working) configurations to new projects.

Additional Products

ProSoft Technology offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms.

Visit our web site at http://www.prosoft-technology.com for a complete list of products.

Ordering Information

To order this product, please use the following:

5102-MCM-ASCII3	Modbus Master/Slave to ASCII Generic
	Serial Gateway

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft distributors near you, go to http://www.prosoft-technology.com

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