AN-X3-GENI Genius I/O Ethernet/IP & HMI Gateway



User Manual



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Cautions

Because of the variety of uses for the products described in this publication, those responsible for the application and use of these products must satisfy themselves that all necessary steps have been taken to assure that each application and use meets all performance and safety requirements, including any applicable laws, regulations, codes and standards. In no event will Quest Technical Solutions be responsible or liable for indirect or consequential damage resulting from the use or application of these products.

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Throughout this manual we use notes to make you aware of safety considerations.

Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss.

These warnings help to:

WARNING!	 identify a hazard avoid the hazard recognize the consequences
IMPORTANT!	Identifies information that is especially important for successful application and understanding of the product.
TIP	Identifies information that explains the best way to use the AN- X3-GENI gateway

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Module Overview



The AN-X3-GENI allows an Ethernet/IP Client such as ControlLogix to control Genius I/O and exchange data on a GE Genius network.

The module supports scheduled connections with a ControlLogix processor, over Ethernet, so the ControlLogix processor can read inputs from the Genius network and write outputs.

The AN-X module can act as a scanner on the Genius network. It supports up to 31 Genius blocks.

The module can also receive and send Genius global data.

The AN-X module support HMI, DDE, OPC server etc., such as RSLinx to access the Genius Input and Global data directly on the AN-X3-GENI. The module "emulates" PLC-5 integer files N100-N131. N100 maps to node 0, N101 to node 1 etc. Only Input and global data can be accessed this way. Refer to page 37 for details.

A watchdog timer is implemented in the module's hardware. If the firmware does not kick the watchdog within the timeout period the watchdog times out and places the module into a safe fatal failure state.

A jabber inhibit timer is implemented in the module's hardware. If the network transmitter is on longer than 150% of the longest network frame time, the transmitter is forced off and the module is placed into a safe fatal failure state.

The AN-X3-GENI module has a web interface for configuration, for monitoring logs, and for performing other administrative functions. You can communicate with the module using any standard web browser such as Chrome of Firefox.

The module firmware can be updated over Ethernet using the web interface. Refer to page 53 for details.

Hardware Features



The module has:

- two LEDs to indicate the status of the connection to the Ethernet (100 and Link/Act)
- a LED to indicate the module's internal state (SYS/MS)
- a LED to indicate the state of communications on the Genius network (NET/NS)
- an Ethernet connector
- a Genius network connector
- a power connector

Package Contents

- AN-X3-GENI module
- 3 pin Phoenix power connector
- 5 pin Phoenix Genius network connector

Current firmware and documentation are at qtsusa.com/dist

Using the microSD Card

The AN-X3 microSD card stores configuration data and firmware.

The are no restrictions on the size or speed of the card. The format must be FAT-16 or FAT-32. The card must be present while the AN-X3 is running.

WARNING! Do not remove the card while the AN-X3 is powered on!

If the AN-X3 is inaccessible from Ethernet because of its settings, you can remove the card and edit the file config.txt. Refer to page 15 for details.

Insert the card in the slot at the back of the AN-X3, with the pins facing up.

WARNING!

If you remove the card to edit the configuration file, push the card in straight or the card might fall inside the case and you will have to disassemble the AN-X3 to retrieve it (7/64 Allen wrench).

AN-X3 Modes of Operation

There are two AN-X3 modes of operation:

- Maintenance mode. The AN-X3 runs the maintenance firmware at startup. It performs diagnostics (memory tests, etc), and copies any changes from the microSD card. If there are no errors, it starts the AN-X3 in production mode.
- Production mode. This is the normal runtime mode of operation.

Installation

Prevent Electrostatic Discharge

The module is sensitive to electrostatic discharge.

Electrostatic discharge can damage integrated circuits or semiconductors. Follow these guidelines when you handle the module:

WARNING!

- Touch a grounded object to discharge static potential
- Do not touch the connector pins

Power

AN-X requires DC power input of anywhere from 12 to 24 VDC



Left to right the pins on the power connector are chassis ground, negative voltage and positive voltage. Pin 1 is closest to the Ethernet connector.

The chassis ground should be connected.

Power consumption internally is 200 mA @ 12VDC or 100 mA @ 24VDC.

The part number for the power connector is:

Phoenix 1757022

(Old part number: MSTB 2.5/3-ST-5.08)

Genius Cabling and Termination

Refer to *Genius I/O System and Communications User's Manual*, GEK-90486F-1 for detailed information on Genius cabling and installation.

The module has a 5-pin Phoenix connector for connection to the Genius I/O network. The part number for the Genius bus connector is:

Phoenix 1757048

(Old part number: MSTB 2.5/5-ST-5.08)

1	2	3	4	5
				Ì
	Ľľ			

Pin	Assignment
1	Not used
2	Shield out
3	Shield in
4	Serial 2
5	Serial 1

Ensure that the physical ends of the Genius I/O network are properly terminated. The AN-X module does not have any internal termination.

WARNING!

Set the baud rate and serial bus address for the AN-X3-GENI module before connecting it to the Genius network so the module does not interfere with the existing nodes on the Genius network.

Ethernet Cabling

AN-X has a standard RJ-45 connector for connecting to Ethernet.

If you are connecting to the AN-X through a router or switch, use a standard Ethernet cable.

If you are connecting a computer or PLC directly to an AN-X3, you may need a crossover cable.

CE Installations

If you are installing the AN-X3 in a location which requires CE, install the following ferrites or their equivalents on the cables:

Steward 28A3851-0A2 two passes on serial cable 2

Steward 28A2025-0A0 on Ethernet cable

Steward 28A2024-0A0 two passes on power cable



Quick Start

Step		See page
1	Power up the AN-X, connect it to Ethernet and assign it an IP address	12
2	(Not needed for existing installations) Use the Genius handheld monitor to assign serial bus addresses to Genius devices and perform any other necessary configuration.	
3	Use the AN-X web interface to set the baud rate and serial bus address for the AN-X3-GENI	19
4	Connect AN-X to the Genius network	10
5	Use the AN-X web interface to autoconfigure the Genius network and ControlLogix configuration	20
6	Configure the AN-X in RSLogix 5000	31
7	Use the web interface to obtain aliases for RSLogix 5000	34
8	Import the aliases into RSLogix 5000	34
9	Use the aliases to access data	

IP Address Configuration

Before you can use the AN-X3-GENI, you must configure its IP address on Ethernet. For the options and best procedures to configure AN-X3 modules, see: https://qtsusa.com/dist/AN-X3/AN-X3 ReadMe and QuickStart.txt

Initial IP Configuration

AN-X can be configured:

- to use a static (unchanging) IP address
- to obtain its IP address from a DHCP server
- to use the fixed link-local address 169.254.42.84

All AN-X modules are shipped with the link-local address 169.254.42.84.

Unless you have control of the DHCP server, in most applications you will assign the AN-X a static IP address. Otherwise the DHCP server may assign a different IP address each time AN-X powers up, and any software that accesses the AN-X module would have to be reconfigured.

IMPORTANT!

If you are connecting AN-X to an existing Ethernet network, consult the network administrator to obtain information about how you should configure AN-X or to obtain a static IP address for AN-X.

** Since link-local IP addresses are not always accessible, the recommended method to set the initial IP address is with the Prosoft Discovery Service (PDS).

Prosoft Discovery Service

Prosoft Discovery Service (PDS) is a free Windows application available from Prosoft's web page:

https://www.prosoft-technology.com/Products/ProSoft-Software/ProSoft-Discovery-Service

With the AN-X3 module connected to Ethernet and powered up, run PDS.

It should find any AN-X modules on the network.

Prosoft Discovery Service	
C	• 🕥
Sn: 0011fa AnxGeniMas 169.254.42.84	
Click the search icon to begin the browse	.::

Right click on the module icon and choose "Assign Temporary IP".

Prosoft	Discovery Service	2	
0			0 •
	Sn: 0011fa AnxGeniMas 169.254.42.84	Assign Temporar	y IP Address
		Temporary IP:	10 . 10 . 255 . 254
		Network Mask:	255.255.0.0
		OK	Cancel
l Click the sea	rch icon to begin the	browse	
CIER CIE Seal	remeon to begin the	0104436	

Generally you can just use the default PDS Temporary IP.

Select OK, then use the Temporary IP address in your web browser to access the module and configure a permanent IP address.

Link-Local IP Configuration

** Many computers do not allow access to link-local addresses by default.

If you are using link-local IP addresses to configure multiple AN-X3 modules, connect and configure one at a time, since initially they will all be set to the same link-local IP address.

Enter the AN-X3's link-local IP address (169.254.42.84) in your web browser.

TIP The AN-X3 must be on the same subnet as the computer to use the link-local IP address. It cannot be connected through a router.

If the AN-X3's web page does not load, it's likely you computer is not configured to allow access to link-local IP addresses.

You can add a link-local route to your computer or use Prosoft Discovery Service or remove the microSD and edit Config.txt.

microSD Config.txt

The microSD card contains a text configuration file named Config.txt.

Config.txt contains the IP configuration and the name of the firmware file to load.

When you perform the *Administration/AN-X Configuration* command from the web interface, it writes the results to config.txt.

Each line consists of a keyword followed by a colon and then a value.

Example:

IP: 192.168.1.12

Anything after a semicolon on a line is treated as a comment.

Keyword	Possible Values	
IP	LOCAL	
	DHCP	
	static IP address	
Netmask	Ethernet netmask, used only if IP is a static IP address	
DefGtwy	default gateway, used only if IP is a static IP address	
Hostname	Ethernet host name, from 1 to 30 characters	
Firmware	Firmware file to run at startup, must be present on microSD card	

If you edit the file and AN-X3 finds an error during startup, it flashes an error code on the SYS/MS LED, see page 51.

Example config.txt files

Example: DHCP IP: DHCP Hostname: AnxGeni Firmware: AN-X3-GENI-MAS

Example: static IP address

IP: 10.10.2.141 NetMask: 255.255.0.0 DefGtwy: 10.10.0.1 HostName: AnxGeni Firmware: AN-X3-GENI-MAS

Web Page IP Configuration

Select *Administration/AN-X Configuration*. The *AN-X IP/FW Configuration* page appears.



The serial number and MAC address of the AN-X being configured are shown.

Check either DHCP or Static. If Static, fill in the required fields.

DHCP

If the AN-X3 finds a DHCP server on the network, it obtains an IP address and other network parameters (netmask and default gateway) from the DHCP server.

To find the address assigned, you have to look at the DHCP server log.

When you submit the changes, if the AN-X3 does not find a DHCP server, it reverts to the default link local address 169.254.42.84 and repeatedly flashes the SYS/MS LED 3 times red followed by a pause.

Static IP Address

If you select static IP address, enter:

- the IP address for the AN-X.
- the netmask for the AN-X
- the default gateway for your network.

You must enter a valid default gateway address even if there is no device at the gateway address on the network.

Hostname

Enter a *Hostname* for the AN-X3. This name is used internally by AN-X and may be used to identify the AN-X if you have a DNS server on your network. The name can be from 1 to 30 characters long.

The hostname assigned is also used as the default ClxName when you autoconfigure.

Firmware

Select the firmware the AN-X is to load from the list provided. AN-X builds the list from the firmware files on the microSD card that are compatible with the AN-X hardware.

The firmware file for Genius operation is AN-X3-GENI-MAS.v4.x.x.qtf

Submitting the Configuration

Once you have entered all required parameters, click SUBMIT to write the configuration to the file config.txt on the microSD card. The changes do not take effect until the AN-X restarts.

The following page appears when you click SUBMIT.

AN-X3-GENI-MAS Home	AN-X IP/FW Configuration Apply To apply these changes a reboot is requiredpress continue to	
Automation Network		
▼ Log Files	reboot Continue	
Administration		
AN-X IP/FW Configuration		
<u>AN-X Firmware Update</u>		

Click *Continue* to restart the AN-X3, then wait until the AN-X has completely restarted before continuing.

If you have changed the IP address, you will have to enter the new IP address in the browser's address field.

Reconfiguring an AN-X from an Unknown State

It sometimes happens that an AN-X has been previously configured with an IP address that causes it to be inaccessible on the current Ethernet network or the IP address is unknown.

In most cases, the Prosoft Discovery Service will be able to find the AN-X3 module, even if its IP address is not accessible on the computer's subnet.

If not, remove the microSD card and edit the Config.txt file. See pg 15.

Non-Booting AN-X3 or Factory Reinitialize

If the AN-X3 microSD becomes corrupted and the AN-X3 will no longer boot, or if you want to reinitialize the AN-X3 to factory state:

• Download the appropriate factory image file from the QTS web site.

qtsusa.com/dist/AN-X3 (AN-X3-GENI-uSD.v4.01.01.img.zip for example).

WARNING: This process will erase all AN-X3 configuration files.

If possible, make copies of any configuration files on the microSD you need to preserve before initializing it.

There are many ways to Flash .img.zip files to the microSD. We recommend Balena Etcher. It's free and seems to work very well.

https://www.balena.io/etcher

This factory image will have the LOCAL IP address.

The individual microSD files are available on qtsusa.com/dist/AN-X3 in the appropriate uSD_Files directory.

Genius Network Configuration

Before you can scan a Genius I/O network, you must set the AN-X module's serial bus address (node number) and baud rate and configure the network in the AN-X3-GENI.

Set the baud rate and serial bus address before connecting to the Genius network.

Setting the Bus Address and Baud Rate

From the AN-X web interface, select Automation Network/Genius Node/Baud Settings.



Check the desired baud rate from the four supported baud rates: 38.4Kbps, 76.8 Kbps, 153.6 Kbps standard or 153.6 Kbps extended. This setting MUST match the existing Genius network settings.

Enter the serial bus address (SBA) for the AN-X, in the range 0 to 31. This must be a free node number on the existing Genius Network.

Click the Submit Changes button to set the Genius bus properties of the AN-X3-GENI.

Configuring Genius I/O and Ethernet/IP Scheduled Data

The AN-X3-GENI uses two text files for configuration. The I/O configuration text file defines the Genius I/O Blocks and Devices the AN-X will scan. The Ethernet/IP configuration file defines data mapping between the Ethernet/IP Scheduled Owner and the I/O Blocks and Devices.

The AN-X3-GENI Module is generally configured with 'Auto Config' which generates I/O and Ethernet/IP config files. Auto Config sends Init messages to all Genius nodes. If a node exists, it replies with its device type. The node's configuration information is used to build the I/O and Ethernet/IP text configuration files.

The Auto Config text configuration files may be used as is, or retrieved, modified and sent to the AN-X.

AN-X3-GENI-MAS Home	Configuration		
Automation Network	GE Genius Configuration Instructions:		
<u>Genius Node/Baud</u>	Configuration operations disrupt Remote I/O and Ethernet/IP communication.		
Configuration	The Ethernet/IP Scheduled Owner MUST be in PROGRAM mode for configuration operations.		
Configuration View	Caution: Configuration should not be performed while the process is in production mode.		
Configuration Sample	The AN-X-GENI uses two text files for configuration. The I/O configuration text file defines the Genius I/O Blocks and Devices the AN-X will scan.		
Monitor Genius Network	and Devices.		
Monitor Ethernet/IP	The AN-X-GENI Module is generally configured with 'Auto Config' which generates I/O and Ethernet/IP config files. Auto Config sends Init messages to all Genius nodes. If a node exists, it replies with it's device type. The node's configuration information is used to build the I/O and Ethernet/IP text configuration files. The Auto Config text configuration files may be used as is, or retrieved, modified and sent to the AN-X. The AN-X generates a ControlLogix alias tag csv file when it's configured. A link is provided to retrieve this csv file. Use 'Tools/Import/Tags and Logix Comments' in RSLogix5000.		
▼ Log Files			
Administration			
▼ Support			
	Auto Config		
	Configure with modified or manually created text configuration files:		
	Select file: Choose File No file chosen Send I/O Config to AN-X		
	Select file: Choose File No file chosen Send Ethernet/IP Config to AN-X		

Manual Configuration

It is recommended that you start with an autoconfig, even if it's just part of your I/O in a lab, or a network you have access to.

If that's not possible, it is recommended that you start with the Sample Configuration.

Retrieve the sample configuration by selecting *Automation Network/Configuration Sample*. This shows sample I/O and Ethernet I/P configuration files.

Edit the configuration files using a text editor. The file format is described on page 23.

To send the files configuration to AN-X:

- 1. From the AN-X web interface, select Automation Network/Configuration.
- 2. Browse to either the I/O config file or the Ethernet/IP config file.
- 3. Click the Send I/O Config to AN-X or Send Ethernet/IP Config to AN-X button.

AN-X parses the files and displays the current configuration and configuration logs.

AN-X also reloads the ControlLogix configuration and regenerates tags when you download a Genius bus configuration.

Configuration Sample Files

Sample I/O and Ethernet/IP configuration files are available by selecting *Automation Network/Configuration Sample.*

Sample I/O Configuration File

```
;QTS AN-X-GENI Scan Configuration Utility
;Copyright (c) 2005 Quest Technical Solutions
;Auto Config Geni I/O File
```

```
Block=1,Inp=32,Out=2,Scan,Part="IC660BBD120",Desc="High-speed Counter Block",EndBlock
Block=2,Inp=2,Out=2,Scan,Part="IC660BBD101",Desc="16-Ckt Normally-open Relay Block",EndBlock
Block=3,Inp=4,Out=4,Scan,Part="IC660BBD024",Desc="12/24VDC 32 Ckt Source I/O Block",EndBlock
Block=4,Inp=2,Out=2,Scan,Part="IC660BBD020",Desc="24/48VDC 16 Ckt Source I/O Block",EndBlock
Block=5,Inp=8,Out=4,Scan,Part="IC660BBA020",Desc="24/48VDC 4In/2Out Analog Block",EndBlock
Block=10,Inp=24,Out=24,Scan,Part="IC670GBI001",Desc="Field Control Genius Bus Interface Unit",EndBlock
Block=11,Inp=1,Out=3,Scan,Part="IC200GBI001",Desc="VersaMax Genius Network Interface Unit",EndBlock
```

;GlobSend=4,; Global Data Sent by AN-X (16 bit words)

Sample Ethernet/IP Configuration File

```
;QTS AN-X-GENI Scan Configuration Utility
;Copyright (c) 2005 Quest Technical Solutions
;Auto Config Ethernet/IP File (AutoScan Ver 4.1.6)
;ScanGeniProg
LedModeDebug
ClxName, AnxGeniMas
ClxPrefix,GENI
ClxSlot,0
DataOutput ; Outputs from ControlLogix
,b1,b01_Out, ; Ofs= 0 Len= 1 IC660BBD120 High-speed Counter Block
,b2,b02_Out, ; Ofs= 1 Len= 1 IC660BBR101 16-Ckt Normally-open Relay Block
,b3,b03_Out, ; Ofs= 2 Len= 2 IC660BBD024 12/24VDC 32 Ckt Source I/O Block
,b4,b04_Out, ; Ofs= 4 Len= 1 IC660BBD020 24/48VDC 16 Ckt Source I/O Block
,b5,b05_Out, ; Ofs= 5 Len= 2 IC660BBA020 24/48VDC 4In/2Out Analog Block
,b10,b10_Out, ; Ofs= 7 Len=12 IC670GBI001 Field Control Genius Bus Interface Unit
,b11,b11_Out, ; Ofs= 19 Len= 2 IC200GBI001 VersaMax Genius Network Interface Unit
;,GlobSend; Global Data Sent by AN-X-GENI
DataInput
          ; Inputs to ControlLogix
           ; Map BlockErr here since Clx sets to -0xffffffff on Connection Failure
,BlockErr
,b1,b01_Inp, ; Ofs= 2 Len=16 IC660BBD120 High-speed Counter Block
,b2,b02_Inp, ; Ofs= 18 Len= 1 IC660BBR101 16-Ckt Normally-open Relay Block
,b3,b03_Inp, ; Ofs= 19 Len= 2 IC660BBD024 12/24VDC 32 Ckt Source I/O Block
,b4,b04_Inp, ; Ofs= 21 Len= 1 IC660BBD020 24/48VDC 16 Ckt Source I/O Block
,b5,b05_Inp, ; Ofs= 22 Len= 4 IC660BBA020 24/48VDC 4In/2Out Analog Block
,b10,b10_Inp, ; Ofs= 26 Len=12 IC670GBI001 Field Control Genius Bus Interface Unit
,b11,b11 Inp, ; Ofs= 38 Len= 1 IC200GBI001 VersaMax Genius Network Interface Unit
;The following map 'Ghost Mode' Monitored Outputs to ClxSlot 8
;They must be 'uncommented' for 'Ghost Mode' Monitoring
;ClxSlot,8 ; This maps monitored 'Ghost Mode' outputs to Slot 8
;DataInput
           ; Inputs to ControlLogix
;,BlockErr
            ; Map BlockErr here since Clx sets to -0xffffffff on Connection Failure
;,m31>1[1],b01_OutMon, ; Ofs= 2 Len= 1 IC660BBD120 High-speed Counter Block
;,m31>2[1],b02_OutMon, ; Ofs= 3 Len= 1 IC660BBR101 16-Ckt Normally-open Relay Block
;,m31>3[2],b03_OutMon, ; Ofs= 4 Len= 2 IC660BBD024 12/24VDC 32 Ckt Source I/O Block
;,m31>4[1],b04_OutMon, ; Ofs= 6 Len= 1 IC660BBD020 24/48VDC 16 Ckt Source I/O Block
;,m31>5[2],b05_OutMon, ; Ofs= 7 Len= 2 IC660BBA020 24/48VDC 4In/2Out Analog Block
;,m31>10[12],b10_OutMon, ; Ofs= 9 Len=12 IC670GBI001 Field Control Genius Bus Interface Unit
;,m31>11[2],b11_OutMon, ; Ofs= 21 Len= 2 IC200GBI001 VersaMax Genius Network Interface Unit
;The following lines map Diagnostics into ClxSlot 15
ClxSlot,15
DataInput ; Inputs to ControlLogix
 0,BlockFlt, ; Ofs= 0 Len=2
```

;ControlLogix Connection Statistics ,ConnStats0, ; Ofs= 20 Len=10

2,ConnDiag, ; Ofs= 2 Len=8 10,DiagCtrs, ; Ofs= 10 Len=10

Viewing and Retrieving the Current Configuration

To view the Genius configuration currently in AN-X, access the web interface and select *Automation Network/ Configuration View*.

Links are provided to retrieve the I/O and Ethernet/IP configuration text files.

Links are also provide to retrieve ControlLogix aliases. Select *Logix Aliases*, either *Owner* or *ListenOnly*.

Genius Configuration File Format

The Genius I/O configuration file defines the contents of the Genius network to be scanned.

It is a text file, which can be created and edited with a text editor such as Windows Notepad.

Anything after a semicolon on a line is treated as a comment. Comments can be inserted at the end of a line or on a separate line.

Genius Block Definitions

Each Genius block on the network is defined by a line in the configuration file. The line contains various parameters that describe the block.

Parameters are identified by keywords and are separated by spaces or commas.

Each definition begins with the parameter that defines the serial bus address of the block being configured, for example, Block=7. The serial bus address can be from 0 to 31.

The input length is defined by the keyword Inp= and can range from 0 to 128 bytes. If the input length definition is omitted, the input length defaults to a length of 0.

The output length is defined by the keyword Out= and can range from 0 to 128 bytes. If the output length definition is omitted, the output length defaults to a length of 0.

If the AN-X3-GENI is to control the outputs on a module, include the keyword Scan. If the AN-X3-GENI is only to monitor the inputs on a module, omit the keyword Scan.

The part number for a module is defined by the keyword Part= and can be from 1 to 15 characters long. The part number text must be enclosed in double quotes, for example Part="IC660BBD024".

The description for a module is defined by the keyword Desc= and can be from 1 to 95 characters long. The description text must be enclosed in double quotes, for example Desc="12/24VDC 32 Ckt Source I/O Block".

The part number and description are used for comments only. You can put whatever you want in them.

Parameter	Keyword	Valid entries
Serial bus address	Block=	0-31
Input length, bytes	Inp=	0-128
Output length, bytes	Out=	0-128
Scan mode	Scan	Scan
Part number	Part=	Maximum 15 characters, enclosed in double quotes
Description	Desc=	Maximum 95 characters, enclosed in double quotes
End of block definition	EndBlock	

Each definition ends with the keyword EndBlock, which is required.

Examples:

Block=0,Inp=0,Out=0,,Part="IC660HHM501",Desc="Hand-held Monitor",EndBlock Block=1,Inp=2,Out=2,Scan,Part="IC660BBR101",Desc="16-Ckt Normally-open Relay Block",EndBlock

When AN-X creates a Genius I/O configuration file after an autoconfiguration, it inserts part numbers and descriptions from its internal module database.

Global Data Sent by AN-X3-GENI

If the AN-X3-GENI is to send global data on the Genius network, add a line of the form

GlobSend=length

to the configuration file. The length can be from 1 to 64. The length of global data is in 16-bit words, not bytes.

Example:

GlobSend=4

Ethernet/IP Configuration File Format

The AN-X3-GENI supports scheduled connections with a ControlLogix processor over Ethernet.

The AN-X3-GENI behaves like a 17-slot ControlLogix rack with an ENBT/A module in slot 16 and generic modules in slots 0 to 15.

A ControlLogix processor can open a scheduled connection to each of these 16 generic modules. Each scheduled connection consists of up to 248 words of output data from the ControlLogix processor to the AN-X and up to 250 word of input data from the AN-X to the ControlLogix processor.

Each connection can have a different RPI, up to 750 ms.

In general, keep the number of connections small. There is significant overhead in opening and maintaining each connection.

You map the inputs and outputs for the Genius blocks to these scheduled connections. AN-X can create the mappings automatically or you can create a mapping configuration manually.

You can let AN-X create a mapping file automatically, then edit the file to better suit your application. For example, in order to make the most efficient use of the available Ethernet bandwidth, you can organize the data so that items that must update quickly are mapped to connections with short RPIs and items that are less time critical are mapped to connections with longer RPIs.

In addition, the AN-X module has diagnostic data that can be mapped to ControlLogix scheduled input data.

Mapping I/O Data

You map Genius input and output data to the ControlLogix scheduled data by creating a text file that defines the mappings and sending the file to the AN-X.

The file contains sections for each scheduled connection. Within each scheduled connection are the definitions for the input and output data for that connection. These definitions refer to the Genius module where the data is to be found.

When you create a mapping for a Genius module, all the input or output data for the module is mapped; you cannot map individual registers.

The file also contains options that apply to the whole configuration.

AN-X automatically creates mappings when you autoconfigure. See page 20 for details.

Anything after a semicolon on a line is treated as a comment.

ClxName

The first line in the file identifies the AN-X module. AN-X uses this name as the base tag name portion of the ControlLogix aliases for the Genius data.

The ClxName consists of a line with the keyword ClxName, followed by a space or comma and the name you give the emulated ENBT (see page 31)

Example:

ClxName, AnxGeniMas

ClxPrefix

The ClxPrefix is used in the alias names AN-X creates for import into RSLogix 5000. AN-X prefixes each name with the ClxPrefix. The ClxPrefix can be used to distinguish aliases for the same Genius serial bus address on different Genius networks when the ControlLogix processor has connections to more than one AN-X3-GENI.

For example, if the ControlLogix has connections to two AN-X3-GENI modules, each controlling a different Genius network, each Genius network could have a block with the same serial bus address. Using a different ClxPrefix in the configuration file for each AN-X3-GENI makes the aliases for the two AN-X modules distinct.

The ClxPrefix consists of a line with the keyword ClxPrefix, followed by a space or comma and the prefix text.

Example: ClxPrefix,GENI1_

Scheduled Connections

Each scheduled connection to the AN-X begins with a line that consists of the keyword ClxSlot followed by a space or comma and then a number from 0 to 15

Example:

ClxSlot, 0

Each scheduled connection consists of output data and input data.

The section that defines the scheduled outputs from the ControlLogix processor for that connection begin with a line with just the keyword DataOutput.

The section that defines the scheduled inputs to the ControlLogix processor for that connection begin with a line with just the keyword DataInput.

Data definitions consist of lines that define the mapping between the ControlLogix data table and the Genius module.

They consist of lines of the form

CLX_offset (optional), Genius_Node, tagname

The CLX_offset is the offset into the data for the connection. You can select the offset where the data is located or you can leave it blank and AN-X will automatically assign the offset.

The Genius_Node consists of an address in the form bSBA where SBA is the 2-digit serial bus address (SBA) of the module on the Genius bus, from 1 to 31.

Example:

To associate ControlLogix offset 27 with the outputs from the Genius module at serial bus address 4 and assign it tagname Block4Outputs, add the following line to the DataOutput section of the connection

27, b4, Block4Outputs

Example:

To map the inputs from the Genius module at address 31 to the next available ControlLogix location and assign it tagname Block31Inputs, add the following line to the DataInput section of the connection

, b31, Block31Inputs

Global Data

Sending Global Data

To map the Global data sent by AN-X to the output data for a connection, add the following line to the DataOutput section of the connection:

GlobSend

AN-X obtains the length of the global data to map from the Genius I/O configuration file (see page 24).

90-70

To configure the 90-70 to receive global data from the AN-X:

- 1. Add a Genius device to the bus controller as a Generic I/O device
- 2. Set the Config mode to manual
- 3. Assign a data address and set the length to match the length configured in the AN-X

90-30

To configure the 90-30 to receive global data from the AN-X:

- 1. Add a device to the bus controller at the AN-X serial bus address
- 2. Set the device type to Generic
- 3. Set the %AI address and set the input length to match the data length configured in the AN-X

Series Six

If a Series Six controller will be receiving the global data from the AN-X, add a line to the beginning of the ControlLogix configuration file as follows:

Ge6Addr, nnnnn

nnnn is a number from 0 to 16383 that is the register where the data is to go in the Series Six PLC(s). All Series Six PLCs on the Genius network configured to receive global data will put it in the same place.

Set the Series Six to receive global data as you would from any other node. It will appear at the address you assigned.

Receiving Global Data on the AN-X3-GENI

When you perform an autoconfiguration, if the other node is producing global data when you autoconfigure the AN-X3-GENI, the autoconfiguration will include the global data.

If you are configuring the Genius network manually, add a line of the form

Block=nn, Inp=inlength, Out=0,, Part="partnumber", Desc="description", EndBlock

where

Block is the Genius serial bus address of the node producing the global data

inlength is the length of the data in bytes

partnumber is a maximum of 15 characters, enclosed in double quotes

description is a maximum of 95 characters, enclosed in double quotes

partnumber and description are used for comments only. You can put whatever you want in them.

To receive the global data in the ControlLogix, you must map the received global data to the input data for a ControlLogix connection.

In the ControlLogix configuration, add a line to the DataInput section of the connection of the form:

CLX_offset (optional), Genius_Location, tagname

The CLX_offset is the offset into the data for the connection. You can select the offset where the data is located or you can leave it blank and AN-X will automatically assign the offset.

The Genius_location consists of an address in the form bSBA where SBA is the 2-digit serial bus address (SBA) of the module on the Genius bus, from 1 to 31.

Controlling Program Mode Behaviour

The ControlLogix processor that is the exclusive owner of the connection to the generic module in slot 0 controls how the AN-X3-GENI module scans the Genius network. For that reason, when you map the data, you must always include a connection to the generic module in slot 0.

When the ControlLogix processor with the exclusive owner connection to slot 0 on the AN-X is in program mode or the connection to slot 0 is stopped or inhibited, the AN-X stops scanning all devices on the Genius network. Even if other ControlLogix processors have exclusive owner connections to other slots on the AN-X and are in run mode, AN-X does not scan the network.

You can override this behaviour by including a line with the keyword ScanGeniProg in the configuration file. This causes the AN-X3-GENI module to continue to communicate with the Genius network when the ControlLogix processor is in program mode but set all outputs to 0.

Similarly ControlLogix processors with exclusive owner connections to other AN-X slots will also update. If the exclusive owner connection to slot 0 stops, AN-X stops all communication with the Genius network.

WARNING! This option is included for debugging since it allows inputs to update in the ControlLogix. It should NOT be used in normal operation.

Other Mappable Data

In addition to the I/O data, there are other items that can be mapped to connection input data.

If you create the ControlLogix configuration automatically when you autoconfigure the Genius network, these items are mapped by default to ClxSlot 15.

TIP

If you map the diagnostic data to a separate connection, use a long RPI to reduce the Ethernet traffic, since the diagnostics do not need to be updated as frequently as I/O data.

Diagnostic Counters

The AN-X3-GENI maintains the following diagnostic counters.

Counter	Offset	Description
TxFrames	0	Transmitted network frames
TxMsgs	1	Transmitted network messages (datagrams)
RxFrames	2	Received network frames
RxMsgs	3	Received network messages (datagrams)
RxDup	4	Received duplicate frames
RxCrcErr	5	Received frames with a CRC error
RxStopErr	6	Received frames with a stop error
RxAbortErr	7	Received frames with an abort error
RxOverrunErr	8	Received frames with an overrun error
NoToken	9	No tokens received from network

To map the diagnostic counters, include a line with just the keyword DiagCtrs in the input section of a connection. This maps all the diagnostic counters (10 words); they cannot be mapped individually.

Example:

, DiagCtrs

Block Error Table

The block error table consists of 2 16-bit words, one bit per serial bus address. Bit 0 of the first word corresponds to serial bus address 0, bit 1 corresponds to serial bus address 1, and so on.

If a configured block is not active on the network, the bit is 1. If a configured block is active on the network, the bit is 0. The bit is always 0 for an unconfigured block.

To map the block error table, include a line with just the keyword BlockErr.

Example:

```
, BlockErr
```

TIP

Map the block error table to the beginning of input data of each connection. If the connection to the AN-X module is lost, the ControlLogix sets the first 2 words of the connection to FFFF hexadecimal. If your program is monitoring the block error table, it will see all the error bits as set.

Block Fault Table

A Genius block can generate fault messages for a variety of error conditions. If the AN-X3-GENI receives a fault message from a Genius block, it sets the corresponding bit in the block fault table.

The block fault table consists to 2 16-bit words, one bit per serial bus address. Bit 0 of the first word corresponds to serial bus address 0, bit 1 corresponds to serial bus address 1, and so on.

To map the block fault table, include a line with the keyword BlockFlt in the input section of a connection.

Example:

,BlockFlt

If the block fault bit is set for a block, use the web interface on the AN-X3-GENI to view and clear the fault. Refer to page 45 for details.

Connection Diagnostics

The AN-X3-GENI maintains diagnostics related to the UDP traffic to and from the module. They are mapped using the keyword ConnDiag.

Example:

, ConnDiag

They consist of:

Offset	Counter
0	UDP Tx count
1	UDP Rx count
2	UDP Eth Error, Ctr (lo) Typ (Hi)
3	UDP PrtErr, Ctr (Lo) Typ/Slt (Hi)
4	UDP Tx Busy
5	UDP Rx Busy

Connection Statistics

The module maintains statistics for each scheduled connection.

The statistics for each connection consists of 10 words of data. Only three words in the ten word block are used.

Offset	Description
0	Average time for last 32 updates
2	Minimum time since the connection statistics were reset
4	Maximum time since the connection statistics were last reset

The units for the times are 0.1 milliseconds. A value of 87 means 8.7 ms.

To map the statistics for a given connection, include a line with the keyword ConnStatsn, where n is the connection number, from 0 to 15, in the input section of a connection.

Example:

,ConnStats2

Averages are calculated for the last 32 updates.

Connection 15 Mappings

When you autoconfigure the AN-X, it maps the following diagnostics to inputs on connection 15.

Offset	Length	Description	
0	2	Block error table	
2	8	Connection diagnostics	
10	10	Diagnostic counters	
20	10	Connection statistics for connection 0	

We recommend that you use the same mappings and do not change them.

Resetting Connection Statistics

To reset the connection statistics, set bit 0 of output word 0 of connection 15. AN-X resets the statistics on the transition from 0 to 1.

Configuring the AN-X Module in RSLogix 5000

To configure the AN-X3-GENI in RSLogix 5000:

- 1. Right click on the ControlLogix Ethernet module that will be communicating to the AN-X and select *Add Module*. Add a 1756-ENBT/A module.
- 2. Set the Major Rev to 1.

AN-X3-GENI User Manual v1.2

New Module	×
General* Connection* Module Info* Internet Protocol* Port Configuration*	
General* Connection* Module Info* Internet Protocol* Port Configuration* Type: 1756-ENBT 1756 10/100 Mbps Ethernet Bridge, Twisted-Pair Media Vendor: Allen-Bradley Parent: LocalENBT Name: ANX Description: IP Address: Module Definition IP Address: Revision: 1.1 Electronic Keying: Disable Keying Rack Connection: None Time Sync Connection: None Chassis Size: 17	
Status: Creating OK Cancel Help	

Set the Name to match the hostname of the AN-X in the Ethernet configuration.

Set the chassis size to 17 and the Slot to 16.

Set the revision to 1.1

Set the Comm Format or Rack Connection to None.

Set the IP address to match the AN-X module.

Set Electronic Keying to Disable Keying.

3. Add Generic modules for each required connection

New Module						2	×
Type: Parent:	1756-MODULE Generic 1756 Mod ANX	ule	Connection Pa	ameters Assembly Instance:	Size:		
Name:	AnxSlot0		Input:	1	250	膏 (16-bit)	
Description:		*	Output:	2	248	🚔 (16-bit)	
		-	Configuration:	4	0	膏 (8-bit)	
Comm Format:	Data - INT	•	Status Input:			_	
Slot:	0		Status Output:				
🔽 Open Modul	le Properties		ОК	Canc	el	Help]

Set the parameters as shown. Set the Slot to 0 for the first connection, 1 for the second connection, and so on.

4. Set the RPI for each connection.

Module Properties: ANX:0 (1756-MODULE 1.1)	8
General Connection Module Info Backplane	
Requested Packet Interval (RPI): 5.0 ms (0.2 - 750.0 ms)	
Major Fault On Controller If Connection Fails While in Run Mode	
☑ Use Unicast Connection over EtherNet/IP	
Module Fault	
Status: Offline OK Cancel Apply Help	

ControlLogix Aliases

AN-X uses the Ethernet/IP configuration to create aliases that can be imported into RSLogix 5000. Use these alias tags in your RSLogix 5000 program to access the data on the AN-X.

There are two sets of alias files, one for exclusive owner connections and one for listen only connections.

In the web interface, select Automation Network/Configuration View.

Under the Ethernet/IP Configuration File, select Logix Aliases, either Owner or ListenOnly.

DataInput ; Inputs to ControlLogix	
,BlockErr ; Map BlockErr here since Clx	sets to -0xffffffff on Connection Failure
,b1,b01_Inp, ; Ofs= 2 Len=16 IC660BBD120	High-speed Counter Block
,b2,b02_Inp, ; Ofs= 18 Len= 1 IC660BBR101	16-Ckt Normally-open Relay Block
,b3,b03_Inp, ; Ofs= 19 Len= 2 IC660BBD024	12/24VDC 32 Ckt Source I/O Block
,b4,b04_Inp, ; Ofs= 21 Len= 1 IC660BBD020	24/48VDC 16 Ckt Source I/O Block
,b5,b05_Inp, ; Ofs= 22 Len= 4 IC660BBA020	24/48VDC 4In/2Out Analog Block
4	

Retrieve Current Ethernet/IP Configuration Logix Aliases Owner / ListenOnly

Importing Tags in RSLogix 5000

To import the tags into RSLogix 5000, you must be offline. Select *Tools/Import Tags* and import the file.

Using the Ethernet/IP Log

If there are problems with scheduled connections to the AN-X, use the ControlLogix log to identify the cause.

From the web interface, select *Log Files/Ethernet/IP Log* to display the log. Look for error messages that describe in detail the cause of any problem with the current configuration.

Using Ghost Mode

In ghost mode, the AN-X3-GENI monitors inputs and outputs on an existing Genius network and passes the monitored data to a ControlLogix via scheduled connections.

Ghost mode is useful when the AN-X3-GENI and a ControlLogix is to replace an existing control system and you want to verify the data and timing on the existing system before replacing it.

WARNING!	You must be careful in setting up ghost mode that you do not disrupt the existing system when you connect and configure the AN-X3-GENI		
	Configuration is best performed when the existing system is connected but is not running.		

The AN-X3-GENI requires an available serial bus address on the Genius network.

You can use the autoconfiguration feature of the AN-X3-GENI to locate all the devices on the network and generate a starting Genius configuration file.

Genius Configuration File

You must configure the Genius I/O on the network being monitored. The configuration file format is the same as described earlier (see page 23). Ensure that the Scan field is removed from all Genius devices so that the AN-X3-GENI doesn't write outputs to the network.

ControlLogix Configuration File

The output data on the Genius network is mapped to ControlLogix scheduled inputs.

Data definitions for the monitored outputs consist of lines that define the mapping of the Genius output data into the ControlLogix data table.

They consist of lines of the form

CLX offset (optional), Genius Location, tagname

The CLX_offset is the offset into the data for the connection. You can select the offset where the data is located or you can leave it blank and AN-X will automatically assign the offset.

The Genius location consists of an address in the form

```
msourceSBA>destSBA[length]
```

where

sourceSBA is the serial bus address (SBA) of the module on the Genius bus that is sending the data

destSBA is the serial bus address of the destination

length is the length of data in words

Genius bus input data is mapped as before.

Example:

A Genius bus controller at serial bus address 31 is sending 2 words of output data to a Genius block at serial bus address 17. To map this data to offset 27 in a ControlLogix scheduled connection, and assign it tagname Block17Outputs, add the following line to the DataInput section of the connection

27, m31>17[2], Block170utputs

ControlLogix Tags

As before, AN-X can create tags that can be imported into RSLogix 5000 to access the data.

Quick Start

Use the following steps to run the AN-X3-GENI in ghost mode.

- 1. Use the web interface to set the baud rate and serial bus address
- 2. Connect AN-X3-GENI to the Genius network.
- 3. Use the web interface to perform an autoconfiguration and automatically generate a ControlLogix configuration.
- 4. Save and edit the Genius configuration file. Remove Scan from all network devices.
- 5. Save and download the modified Genius configuration file to the AN-X3-GENI.
- 6. Save and edit the ControlLogix configuration file the AN-X3-GENI created when you performed the autoconfiguration. Comment out all the DataOutput sections. Uncomment the ghost mode entries it created and modify them to suit your application.
- 7. Save and download the modified ControlLogix configuration file.
- 8. Use the web interface to view the active configuration and locate the data.
- 9. Use the web interface to export the aliases for the ControlLogix configuration and import them into RSLogix 5000.

Use the aliases to access the data from RSLogix 5000

Ethernet "HMI" PLC-5 File Emulation

You can use HMI, DDE and OPC server, such as RSLinx, or an Allen-Bradley PLC etc. to access Genius Inputs and Global data registers directly on the AN-X3-GENI. The module "emulates" PLC-5 integer files N100 to N131. Each file corresponds to a Genius node. For example, if you access N102:1, this corresponds to node 2 word 1.

The AN-X3-GENI supports Word Range read/write, Typed read/write, Read/Modify/Write, and PLC-3 Bit Write messages, with both logical ASCII and logical binary addressing.

To configure a topic in RSLinx to access data on the AN-X3-GENI:

- 1. Create a new topic. From the main menu select *DDE/OPC/Topic Configuration*. Click *New* and give the topic a name.
- 2. For the Data source, browse the path to the AN-X3 module and click Apply.
- 3. On the *Data Collection* tab, set the *Processor Type* to *PLC-5*. Check *Polled Messages* and select an appropriate update rate. Leave everything else unchecked. Click *Apply*
- 4. You do not need to set anything on the Advanced Communication tab.
- 5. Click Done to complete the topic configuration.

You can now access data using any DDE or OPC client capable of communicating with RSLinx.

Using RSLinx to View Data

AN-X3 appears to RSLinx to be an Ethernet PLC-5, specifically a PLC-5/20E.

🗞 RSLinx Classic Professional - RSWho - 1	
File Edit View Communications Station DDE/OPC Security Window Help	
<u>≥</u> # 20 ® ≥ %	
RSWho - 1	
Autobrowse Refresh 🖳 🎆 Browsing - node 10.10.2.141 found	
Workstation, QTIVIRT	
For Help, press F1	

First create an Ethernet driver to communicate with the AN-X3.

If you right click on the AN-X3 module in RSLinx and select Data Monitor, a list of files appears.

Data	Table Monit	or: QT1VIR	F!AnxGe	
File	Туре	Elements	Length	
N100	Integer	64	128	
N101	Integer	64	128	
N102	Integer	64	128	
N103	Integer	64	128	
N104	Integer	64	128	
N105	Integer	64	128	
N106	Integer	64	128	
N107	Integer	64	128	
N108	Integer	64	128	
N109	Integer	64	128	
N110	Integer	64	128	
N111	Integer	64	128	
N112	Integer	64	128	
N113	Integer	64	128	
N114	Integer	64	128	
N115	Integer	64	128	
N116	Integer	64	128	
N117	Integer	64	128	
N118	Integer	64	128	
N119	Integer	64	128	
N120	Integer	64	128	
N121	Integer	64	128	
N122	Integer	64	128	-1
N123	Integer	64	128	<u> </u>
Found 15	6 of 156 📃			

Each file corresponds to the data for one Genius Mode. File N100 corresponds to Node 0, N101 corresponds to Node 1 and so on.

To view the Node data, double click on the appropriate file.

PLC-5/2	20E (17): I	Data File	N102							_	
	0	1	2	3	4	5	6	7	8	9	
N102:0	55AA	9B	0	0	0	0	0	0	0	0	
N102:10	0	0	0	0	0	0	0	0	0	0	
N102:20	0	0	0	0	0	0	0	0	0	0	
N102:30	0	0	0	0	0	0	0	0	0	0	
N102:40	0	0	0	0	0	0	0	0	0	0	
N102:50	0	0	0	0	0	0	0	0	0	0	
N102:60	0	0	0	0							
Status: Activ	/e										

To change the display format, right click on the data display and select *Properties*, then select the format you want.

Accessing Global Data from HMIs

To read the global data for any node, create the connection to the AN-X as you would for a PLC-5, and read the data from the appropriate integer file. You can also use an HMI to write to the global data that the AN-X3-GENI is transmitting, that is, the file that corresponds to the AN-X3-GENI serial bus address. Of course, if the AN-X3-GENI global data is mapped to a ControlLogix connection, the global data you write using the HMI will be overwritten by the data from the scheduled data.

Using the Web Interface

The AN-X module contains a webserver capable of communicating with standard web browsers such as Chrome or Firefox.

Use the web interface to:

- set the baud rate and serial bus address for the AN-X3-GENI
- set the Genius bus I/O network configuration
- set the Ethernet/IP scheduled data configuration
- view the current configuration
- view AN-X logs
- view and clear faults from Genius blocks

It also contains contact information for support.

AN-X3-GENI-MAS Home	Quest Technical Solutions
▼ Automation Network	AN-X3-GENI Genius I/O Ethernet/IP Gateway (4.5.3)
Genius Node/Baud	Introduction:
<u>Configuration</u>	This is the main configuration screen for the AN-X-GENI module.
Configuration View	Directions:
Configuration Sample	The main menu, located on the left, provides a list of options that can be configured using this web interface. To see the sub-menus for each item, click on the down arrow icon beside each main option.
Monitor Genius Network	Menu Details:
Monitor Ethernet/IP	Automation Network
▼ Log Files	Contains all the option pages that pertain to the GE Genius network.
Administration	Genius Baud/Node Settings:
▼ Support	Use this screen to configure the BAUD rate and Serial Bus Address of this GE Genius network gateway.
	Genius Network Configuration:
	Use this screen to configure the Genius network devices that are connected to this AN-X-GENI gateway.
	Configure ControlLogix Support:
	The AN-X-GENI device has the ability to talk to ControlLogix family PLCs. The communication connections between the PLC and the AN-X-GENI device use the Ethernet/IP protocol.
	View Configuration Files:
	Use this option to retrieve the current ControlLogix (Ethernet/IP) and GE Genius network configuration files.

To use the web interface, you must know the IP address of the AN-X. To access the web interface, start your web browser and type the AN-X IP address where you normally enter web addresses in the browser.

The left pane contains commands. Click on the arrows at the left of the main headings to expand or contract the sections.

The contents of the right pane depend on the current command being executed.

TIP Browsers may return cached data rather than rereading data that has changed on the AN-X.

Run the browser in a mode where it doesn't cache data (incognito in Chrome, Private browsing in Firefox and Safari, etc.)

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In addition, in most browsers you can reload a page while overriding the cache. For example, you can use Ctrl-F5 in Firefox, or Shift-F5 in Google Chrome.

Automation Network

The Automation Network Configuration functions are described previously in this document.

Monitor Genius Network

Select *Automation Network/Monitor Genius Network* to display I/O scanner status, diagnostic counters and I/O data.

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10	47	10	10	20	-							• 7														
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			0	000	0	000	0	0000		0000	0	000	00	000	0	000	0	0000		0000	0000					
			10	000	0	000	0	0000		0000	0	000	00	000	0											
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			0	000	00																					
0:I.	Data[18]	Inp	0		1 2	3	4	5		6	7	8	9												
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0:I.	Dataí	191	Inp	0		1		2	3	4	5	6	7	8	9											
			0	000	00	000	00				-		-	-												
N	lode 4	4	IC6	60BBD	020	0 24	1/48	VDC	16 0	kt S	ourc	e I,	/O B	lock												
0:0	.Data	[4]	Out	0		1 2	3	4	:	5	6	7	8	9												
			0	000	00																					

Auto Refresh updates the page once every second.

Checkboxes may be used to choose which nodes to display.

See page 29 for diagnostic counter descriptions.

Monitor Ethernet/IP

Select *Automation Network/Monitor Ethernet/IP* to display Ethernet/IP status and diagnostic counters.

Mon <u>Clear</u>	l ito Count	r Eth ters_	neri <u>Refr</u>	net esh	/IP Count	<u>ers</u> 🗹 A	uto Refres	h					
TxFr	ms	TxBu	isy	RxF	rms	RxBusy	EthErrs	ErrType	e PrtErrs	PrtType	PrtCon#	pid	
463	84	0%		368	845	0%	0	00	1	SeqDup	0	990	
Con	Na	me	Sta	te	RPI	Rx Avg	Rx Min	Rx Max	Rx Tout				
0	ClxS	lot 0	Act/F	Run	5.0	5.1	0.3	999.9	160.0				
15	ClxS	lot 15	Idl	e	0.1	0.0	2999.9	0.0	0.1				

Ethernet/IP UDP Statistics

The Ethernet/IP Statistics consist of two portions:

- Global counters
- Statistics for each connection

The Global Counters consist of:

Counter	Description
TxFrms	Count of transmitted frames
TxBusy	Percentage of time the transmitter is not idle
RxFrms	Count of received frames
RxBusy	Percentage of time the receiver is not idle
EthErrs	Count of Ethernet errors
EthType	Type of last error
PrtErrs	Count of Ethernet protocol errors
PrtType	Type of last protocol error
PrtCon#	Connection number of last protocol error

The global counters cannot be cleared.

The Connection Statistics consist of:

Counter	Description
Connection number	0 to 15
Name	Name on Connection
State	Active or Idle
RPI	Requested Packet Interval
Rx Avg	The average of the last 32 update times, in ms.

Counter	Description
Rx Min	The minimum update time since the last counter reset, in ms.
Rx Max	The maximum update time since the last counter reset, in ms
Rx Tout	The receive timeout, calculated from the RPI

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Log Files

AN-X maintains various logs to record diagnostic and error messages. Use the *Log Files* menu in the web interface to view these logs.

Genius I/O Fault Log

Genius bus modules can return fault information. If a module that is being controlled by the AN-X-GENI returns a fault, you can use the web interface to view and clear the fault.

Select Log Files/Genius IO Fault Log.

Genius IO Fault Log

This page shows the Genius Device Fault Log and provides functions to clear faults and the log. The Genius Fault log is contained in two files that are rotated when they become full. The 'Previous Fault Log' will only exist when the 'Current Fault Log' is full.

Node Number: 0 🗸	Clear Node Faults	Clear All Node Faults	
• Current Fault Log	Previous Fault Lo	og <u>Refresh Log</u> 🗹 Auto	Refresh
00:22.510 971 :AN-X Fa 27:54.038 747 :All Fau 27:54.040 391 :All Fau 27:54.086 574 :All Fau 27:54.087 822 :All Fau 27:54.088 946 :All Fau 27:54.090 107 :All Fau 27:54.091 238 :All Fau 27:54.092 379 :All Fau	ault Server Startup ults Cleared on Node : ults Cleared on Node :	1 2 3 4 5 8 10 11	

The web interface displays the faults in the Genius IO Fault Log area of the screen. To clear faults for a specific Genius block, select the serial bus address of the module from the *Node Number* list, then click the *Clear Node Faults* button.

To clear the faults on all modules, click the Clear All Node Faults button.

If there is a problem clearing faults, an error message will be displayed in the Fault Log area.

To clear the fault log, click the *Clear Fault Log* button.

See also page 30 for information on how you can monitor faults in your ControlLogix program.

Ethernet AB/CSP Log

The AN-X module maps Genius nodes 0 to 31 to PLC-5 files N100 to N131.

The Ethernet AB/CSP log shows messages and errors associated with this PLC-5 Emulation.

Ethernet/IP Log

The Ethernet/IP log shows messages and errors associated with the Ethernet/IP communication, both scheduled and unscheduled.

System Info Log

The System Info log records informational messages during startup and normal operation.

View All Logs

Use View All Logs to list and view all the AN-X logs. To view a log file, click on the file name.

Administration Menu

The Administration menu contains items used to configure, control and update the AN-X.

AN-X IP/FW Configuration

See page 16 for details.

AN-X Firmware Update

Use *AN-X Firmware Update* to transfer a firmware file to the microSD card on the AN-X. Firmware files for the AN-X3 have names that begin with AN-X3 and have extension *.qtf.

WARNING!

Do not update firmware in the AN-X while applications that use the AN-X are running.

AN-X Firmware Update	
Caution: this operation requires a restart of the AN-X module and disrupts co After clicking the Update Firmware button, do not move off the current web page update is complete.	ommunication. e until the firmware
Select a Firmware File to Upload Choose File No file chosen Update Firmware	

Browse to select the file, then click the Update Firmware button to transfer the file.

It is essential that you do not disrupt power while updating firmware, especially maintenance firmware, to the AN-X3 or while the AN-X3 is restarting following a firmware update.

WARNING!

Interrupting power at some points in the update process could render the AN-X inoperative and it will have to be returned to the factory for reinitialization.

AN-X displays progress and status information as the firmware is updated.

AN-X Firmware Update
Caution: this operation requires a restart of the AN-X module and disrupts communication. After clicking the Update Firmware button, do not move off the current web page until the firmware update is complete.
Select a Firmware File to Upload Choose File AN-X3-GENI-MAS.v4.5.3.qtf Update Firmware Sending firmware file, please wait15% complete

AN-X Firmware Update Caution: this operation requires a restart of the AN-X module and disrupts communication. After clicking the Update Firmware button, do not move off the current web page until the firmware update is complete.
Select a Firmware File to Upload Choose File AN-X3-GENI-MAS.v4.5.3.qtf Update Firmware
rinnware sent waiting for validation and copy processes to milish (about a minute)

When the update is complete, AN-X displays a message that indicates the success or failure of the update.

AN-X Firmware Update
Caution: this operation requires a restart of the AN-X module and disrupts communication. After clicking the Update Firmware button, do not move off the current web page until the firmware update is complete.
Select a Firmware File to Upload Choose File No file chosen Update Firmware
Firmware update to AN-X3-GENI-MAS.v4.5.3.qtf was successful.
Click this RESTART link to restart the AN-X and run the new firmware version

Select the RESTART link to run the updated firmware.

Diagnostic Capture

You can archive all the current AN-X configuration files and log files from the web interface. The archive file is a standard tar archive. It intended for technical support only.

Select Administration/Archive Configuration.



Click the Archive File link. There may be a slight delay while AN-X builds the archive file.

Select the destination where the file will be stored and save the file.

AN-X Module Restart

Use the *AN-X Module Restart* command to restart the AN-X module, for example, after changing Ethernet parameters or after updating firmware.

AN-X Module Restart

To restart the AN-X module hit the 'Restart Now' link.

Restart Now

Warning: Hitting the 'Restart Now' link will cause the AN-X module to restart. All communication with Ethernet and automation networks will be disrupted.

Support Menu

The Support menu contains Contact Information.

Troubleshooting

LEDs

The AN-X3-GENI has LEDs that indicate the state of the Ethernet connection, the overall module state and the connection to the Genius I/O network.

Ethernet LEDs

There are two LEDs that indicate the state of the Ethernet connection.

The upper, yellow LED, labeled 100, is on if the link is running at 100 Mbits/second and is off otherwise.

The lower green Link/Act LED is off if the link is inactive and is on if the link is active. If activity is detected, the link blinks at 30 ms intervals and continues blinking as long as activity is present.

If the AN-X3 is not connected to Ethernet, the 10/100 LED is on.

SYS/MS and NET/NS LEDs: Startup

The SYS/MS LED is used by the AN-X operating system and software to indicate the state of operations and errors. Errors or status indication in boot mode cause the LED to flash yellow. Otherwise, the LED flashes red.

The SYS/MS LED should be used in conjunction with the logs to locate the cause of problems.

In the following, red 3 means three red flashes followed by a pause, and so on.

SYS/MS LED State	Possible cause
Red 3	DHCP configuration failed
Yellow 2	microSD card not present
Yellow 3	AN-X3 Maintenance firmware file not found on microSD card
Yellow 4	config.txt file not found on microSD card or error parsing file
Yellow 5	Production firmware filename was not specified in config.txt
Yellow 6	AN-X3 production firmware file not found on microSD card
Yellow 7	Production firmware file invalid or error programming to flash
Yellow 8	Daughterboard mismatch
Flashing red/green	Unscheduled messaging, addressing or connection problem
Flashing red/off	Configuration file problem

"Railroading" – SYS/MS and NET/NS LEDs

AN-X alternates (railroads) flashing the SYS/MS and NET/NS LEDs to indicate its state.

It railroads the LEDs red while it is copying new maintenance firmware files from the microSD card to flash memory. * Make sure power is not removed while railroading red.

It railroads the LEDs yellow while it is copying new production firmware files from the microSD card to flash memory.

It railroads the LEDs green for 20 to 30 seconds as it starts production mode.

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SYS/MS and NET/NS LEDs: Runtime

There are two possible runtime LED modes.

Standard mode is the new default mode and is compliant with the Ethernet/IP specification.

IMPORTANT!

Debug mode provides more information about the state of the Genius network.

Debug mode was the mode used in earlier versions of the firmware.

To set debug mode, enter a line with the keyword LedModeDebug in the ControlLogix configuration file.

When you autoconfigure the AN-X, it sets debug mode in the file it creates.

Standard Mode

The SYS/MS and NET/NS LEDs are used by the AN-X operating system and software to indicate the state of operations and errors.

In standard mode, the SYS/MS and NET/NS LEDs should be used in conjunction with the logs to locate the cause of problems.

Condition	LEDs
All OK	SYS/MS Solid Green, NET/NS Solid Green
Missing connections	SYS/MS Solid Green, NET/NS Flashing Green
Error event	SYS/MS Solid Green, NET/NS Pulses Red
Bad Config	SYS/MS Flash Red, NETNS Flash Green

Error Events:

- Connection Timeout
- Returned error to connection request

Debug Mode

SYS/MS LED

The SYS/MS LED is used by the AN-X operating system and software to indicate the state of operations and errors.

The SYS/MS LED should be used in conjunction with the logs to locate the cause of problems.

SYS/MS LED State	Possible cause
Flashing red/green	Unscheduled messaging, addressing or connection problem
Flashing red/off	Configuration file problem

NET/NS LED – Network Status

The NET/NS LED shows the status of Genius I/O communication.

Color	Meaning
Flashing or solid red	One or more configured Genius blocks is not active on the network
	Network error (CRC, stop, abort, etc.)
	Baud rate mismatch
Yellow	No configured Genius I/O, and no Genius network activity
Green	All configured blocks are active on the Genius bus
	Some blocks may be in error

Fatal Errors

AN-X3 monitors its operation for "impossible" conditions and generates a fatal error if it detects one. It generates a fatal error code on the SYS/MS LED by flashing 8 bits followed by a pause. The least significant bit is first, with green for 1 and red for 0.

If a fatal error occurs, record the SYS/MS LED sequence and contact technical support.

Updating the Firmware

The AN-X3 operating software consists of the maintenance firmware and the runtime firmware.

The maintenance firmware runs at startup. It performs diagnostics, updates any firmware that has been downloaded, and starts the runtime firmware.

The firmware files are supplied in files that begin with AN-X3 and have extension *qtf*. They are updated using the web interface. Run the command *Administration/Update AN-X Firmware* and select the file you wish to download.

WARNING! Do not download firmware to the AN-X while applications that use the AN-X are running.

The web page displays the download progress at the bottom left of the page.

You must restart the AN-X3 to run the firmware that you downloaded.

WARNING	It is essential that you do not disrupt power while downloading firmware, especially maintenance firmware, to the AN-X3 or while the AN-X3 is restarting following a firmware download.
	Interrupting power at some points in the update process could render the AN-X inoperative and it would have to be returned to the factory for reinitialization.

The web interface displays the version of the firmware the AN-X3 is running on the home page and on the tab at the top of the page.

You can also update the firmware by copying qtf files to the microSD card from a computer. If you do, make sure that there is only one version of each qtf file on the microSD card, the one you want AN-X to use.

Obtaining the Latest Software

Version numbers and software for the most recent AN-X3 releases are available from the QTS website, <u>gtsusa.com/dist</u>

Specifications

Parameter	Specification
Function	Gateway between Ethernet and Genius network
Typical Power Consumption	200 mA @ 12 VDC or 100 mA @ 24 VDC
Maximum Power dissipation	2.4W
Environmental Conditions:	
Operational Temperature	0-50°C (32-122°F)
Storage Temperature	–40 to 85°C (–40 to 185°F)
Relative Humidity	5-95% without condensation

Support

How to Contact Us: Sales and Support

Sales and Technical Support for this product are provided by ProSoft Technology. Contact our worldwide Sales or Technical Support teams directly by phone or email:

Asia Pacific Languages Spoken: Chinese, English +603.7724.2080, support.AP@prosoft-technology.com

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All warranties hereunder are contingent upon proper use in the application for which the product was intended and do not cover products which have been modified or repaired without Quest Technical Solutions approval or which have been subjected to accident, improper maintenance, installation or application, or on which original identification marks have been removed or altered. This Limited Warranty also will not apply to interconnecting cables or wires, consumables nor to any damage resulting from battery leakage.

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Revisions

Version	Date	Changes
1.1	Jan 21/24	Initial Release
1.2	Mar 6/25	Fixed format, typos and screen captures